High-Speed

Pursuing Ultimate Speed:
"Pulse Heat Application Compatible"

THV-10 (Z-1314)

High-speed Power Controller

• CE marking : A specified noise filter must be used.

RKC INSTRUMENT INC.

A new power controller ideal for fast temperature rise applications!

High-Speed Type
Single Phase Power Controller

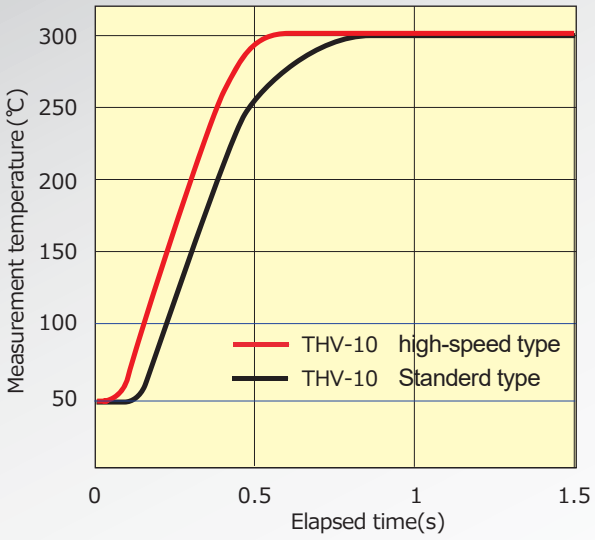
THV-10 (Z-1314)

(20A, 30A, 45A, 60A, 80A, 100A)

CE cULus

Achieves a temperature rise rate of 200°C/s or more with high-speed response!
Equipped with new functions to enhance control and convenience

Comparison of Temperature Rise Time: Standard vs. High–Speed Type



New Fanction

Minimum Output Phase Angle Adjustment

The minimum output phase angle can be set from 1%, improving stability under low load conditions.

New Fanction

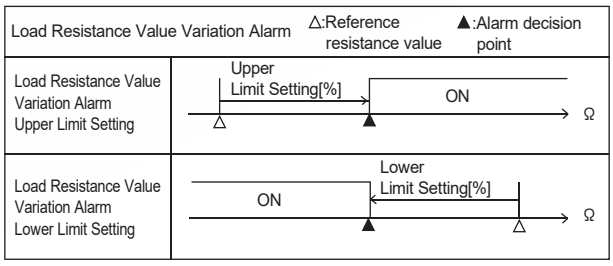
Load Resistance Value Monitoring (Option)

Calculates the load resistance value based on the load power supply voltage, phase angle ratio monitoring, and current value monitoring.

New Fanction

Load Resistance Value Variation Alarm (Option)

When the load resistance value monitoring is updated, an alarm is triggered if the load resistance value falls within the alarm activation range.



Easy parameter setup via USB loader port

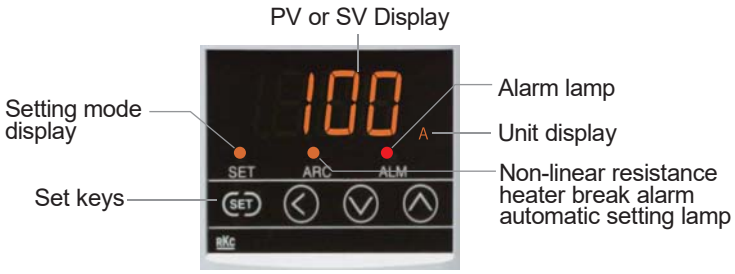
The THV-10 series has a standard loader port to connect to a PC USB port via COM-KG (USB communication converter).
Using PROTEM2 software on the PC, parameter settings can be easily saved on the PC in CSV format, and the same parameter settings are easily copied to other controllers.

• The Loader port is only for parameter setup

Simply download "PROTEM2" from the RKC Instrument web site

Easy and accurate setting

Single phase power controller THV-10 has an LED display to show set values and input signals, and front keys for easy setting and monitoring. Setting can also be made with an external setting unit (variable resistor).



Three types of control modes are selectable

○ Phase control

The wave form of the load power is switched at a desired phase angle θ to provide smooth control.

○Zero-cross control

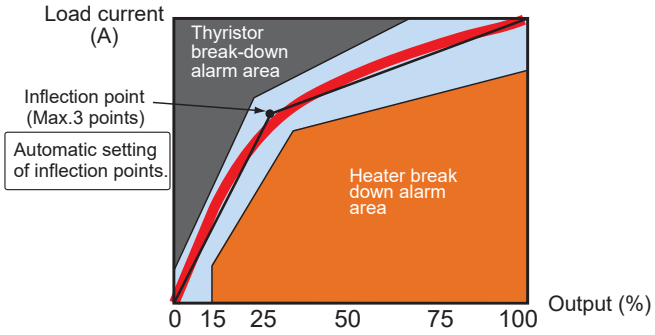
Power is switched on and off when the supply voltage is at 0V. This system suppresses high frequency noise inherent to phase control.

○Zero-cross control

(Input synchronization system)

Supply voltage is switched on and off according to the voltage pulse or contact signals from a controller.

Detects heater break of non-linear load (Optional)

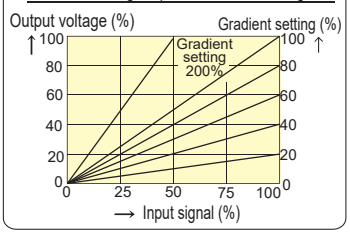


Standard Functions

Gradient setting

The relation between the setting input and the output voltage can be set. Gradient setting is possible via front keys or an external setter. Control characteristics may vary with the setting as follows.

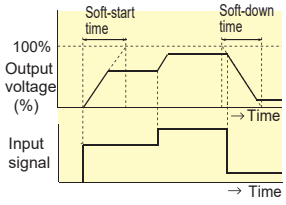
Gradient setting output characteristic diagram



Ramp function (Soft-start & Soft-down)

Even if setting input changes abruptly, output changes slowly to suppress inrush current. Ramp-up (Start-up) and ramp down (Start-Down) time can be set in the range of 0.1 to 100.0 sec via front keys.

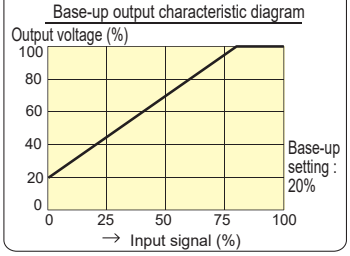
Soft-start & Soft-down action diagram



Base-up setting (Output bias)

Output bias can be set via front keys. (Base-up setting is valid when output limiter low is set to 0.0)

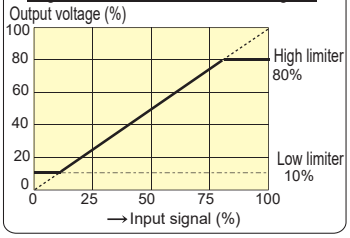
Base-up output characteristic diagram



Output limiter (High & Low)

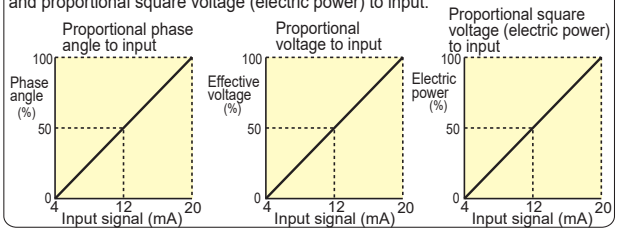
Output highest and lowest values can be set via front keys.

High & Low limiter characteristic diagram



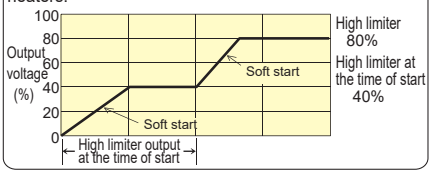
Output modes

When phase control is selected for linear load (R: resistor), output mode can be selected among Proportional phase angle to input, proportional voltage to input and proportional square voltage (electric power) to input.



Output limiter High at start-up

This function limits the highest output for the period of a preset time after power-ON and control mode change from Stop to Run. It makes the THV-10 Series suitable for heaters which cause rush current flow, such as Halogen lamp, Tungsten, Platinum, and Molybdenum heaters.



Event input

Functions can be assigned to one external contact inputs. Switching of functions can be made externally with contact signals.

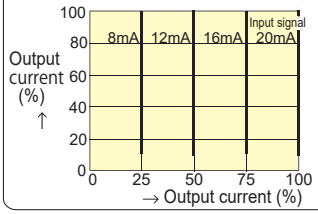
Phase control/Zero-cross control (Continuous proportional)
RUN/STOP
Auto/Manual
External manual/Internal Manual
Heater break alarm : Use/Unuse
Soft-up/Soft\down :Use/Unuse
Setting data lock : Use/Unuse
Over current alarm : Use/Unuse

Optional Functions

Constant current control (For phase control only)

This function maintains the output current constant when a load or a power supply fluctuates. It makes the THV Series suitable for heaters of which resistance greatly changes by temperature change, such as Platinum, Molybdenum, Tungsten, and Kanthal heaters.

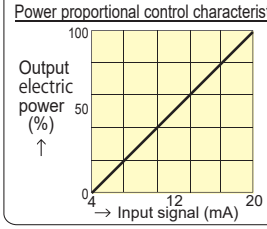
Constant current control characteristic diagram



Power proportional control (For phase control only)

This function controls the output to make its effective value power proportional to the input. It makes the THV Series suitable for heaters of which resistance gradually increases by temperature or time, such as silicon carbide type heater.

Power proportional control characteristic diagram

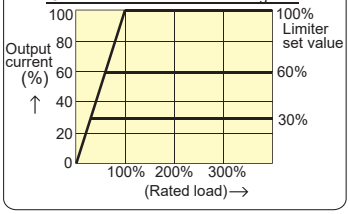


Load current limiter (For phase control only)

This function limits the load current value to the heater. The setting range is 30 to 100% of the rated current.

(Note)
If the load has a large inrush current, use soft-start function along with this function to suppress the inrush current. This function alone can not prevent the inrush current.

Current limiter characteristic diagram



Heater break alarm

This function measures load current and compares it with a heater break alarm set value. Alarm will be activated if the load current goes into alarm ranges. Maximum two alarm set points can be set for the heater break alarm, which could be used for heater-deterioration alarm and heater-break alarm.

(Note)
For phase control, heater break alarm does not work when the load current is less than 15% of maximum load current.

Over-current alarm

The alarm goes on when the load current exceeds 120% of the rated current.

Alarm output

The alarm types are Power frequency abnormal, Thyristor break alarm, Heater break alarm and FAIL. Alarm output will go on, when any of them goes in alarm status.
(Alarm output : 1 points, Energized/De-energized is selectable. FAIL is De-energized (Fixed.)

Protection function for control of primary side of a transformer

If momentary power failure occurs during execution of the control of primary side of a transformer, inrush current is generated. Protection function for control of primary side of a transformer is to protect the thyristor from the inrush current.
To control the primary side of the transformer, it is recommended to purchase a THV-1 with a protection functionfor control of primary side of a transformer.

Specifications

Rated current : 20A, 30A, 45A, 60A, 80A, 100A AC
Control method : Phase control/ Zero-cross control (Selectable)
Applicable load : Linearity (R:Resistor) load, Control of primary side of a transformer (The magnetic flux density must be 1.25T [12,500 Gauss] or less when the protection function for control of primary side of a transformer is not provided.) *1
Zero-cross control : Linearity (R:Resistor) load
Input signal : Current input 4 to 20mA DC (Input impedance : 50Ω)
Voltage input 1 to 5V DC (Input impedance : 30kΩ)
Voltage input 0 to 10V DC (Input impedance : 30kΩ)
Voltage pulse input 0/12V DC (Input impedance : 30kΩ)
Input sampling cycle : 10ms at 50Hz, 8.33ms at 60HZ
Min. load current : 20A : 0.6A (at 98% output of rated voltage)
30A,45A,60A,80A,100A
: 1A (at 98% output of rated voltage)
Output voltage range : 0 to 98% of rated voltage
Power OFF leakage current : Approx. 27mA rms or less
(Load voltage 200V rms, 60Hz, Ta=25ºC)
Power supply voltage for Load : 85 to 264V AC (Including power supply voltage variation)
Rating : 100 to 240V AC
Power supply voltage for Control : 85 to 264V AC (Including power supply voltage variation)
Rating : 100 to 240V AC
Power frequency : 50/60Hz (Automatic detection)
Allowable power frequency variation : Power supply voltage for load 50±1Hz, 60±1Hz
Power supply voltage for control 50±2Hz, 60±2Hz
Power consumption : Less than 6VA (at 100V AC), Rush current 5.6A or less
Less than 8VA (at 240V AC), Rush current 13.3A or less
Output setting range : Gradient setting : 0.00 to 2.00 [Front key]
0 to 100% [External setting unit]
Output limiter (High) : 0.0 to 100.0% [Front key]
Output limiter (Low) : 0.0 to 100.0% [Front key]
Output limiter at start-up (High)
: 0.0 to 100.0% [Front key]
Output limiter time at start-up
: 0 to 600 sec [Front key]
Base-up setting (Output bias) : -9.9 to 100.0% [Front key]
Manual setting : 0.0 to 100% [Front key]
0 to 100% [External setting unit]
Output mode : a) Proportional phase angle • Proportional voltage • Proportional square voltage
b) Constant current control, Power proportional control
• a) : Standard function, b) : Optional function
Cooling method : Natural convection
Ambient temperature : -15 to +55ºC (Operation guarantee range)
Ambient humidity : 5 to 95%RH (Non-condensing)
Absolute humidity : MAX.W.C 29g/m^3 dry air at 101.3kPa
Dielectric voltage : Between main circuit terminals, power terminals for control and heat sink 2500V AC for one minute.
Between main circuit terminals, heat sink and input terminals 2500V AC for one minute.
Between power terminals for control and input terminals 2300V AC for one minute.
Insulation resistance : Between main circuit terminals, power terminals for control and heat sink 20MΩ or more (500V DC)
Between main circuit terminals, heat sink and input terminals 20MΩ or more (500V DC)
Between power terminals for control and input terminals 20MΩ or more (500V DC)
Self-diagnostic function : a) Data check, Back-up check, A/D converter check, Watch dog-timer, Power supply voltage check
b) Action at abnormality :
Thyristor output OFF, FAIL output open
Mounting method : Vertical mounting
Weight : Approx. 0.45kg (20A, 30A)
Approx. 1.2kg (45A, 60A)
Approx. 1.8kg (80A, 100A)

Standard functions
- Auto/Manual selection (External manual setting unit is optional)
- Gradient setting (External setting unit is optional)
- Soft-up/Soft-down : 0.0 to 199.9sec
- Contact input : 1 points, Non-voltage contact input
  (Phase control/Zero-cross control (Continuous proportional)
  RUN/STOP, Auto/Manual, Soft-up/Soft-down :Use/Unuse
  Setting data lock : Use/Unuse, Over current alarm : Use/Unuse
  (Selectable)
- ON/OFF control (External setting units are optional)
- Loader communication : ANSI/RKC standard protocol
  Connection : RKC loader cable
- Minimum Output Phase Angle Adjustment : 1.0 to 15.0%

Option functions
- Alarm output : 1 point
  Transistor Output, Sink type
  Maximum load current : 100mA,
  Load voltage : Less than 30V DC
  Energized/De-energized is selectable.
  (FAIL is de-energized only)
  (Heater break alarm, Thyristor break alarm, Power frequency abnormal, Over current alarm, FAIL)
  * Selectable
- Heater break alarm
  Current measuring accuracy :
  20A/30A : ±1.5 A (Current measurement 20A of less: ±1.2A,
  Current measurement 10A or less: ±1.0A)
  45 A/60 A/80 A/100 A : ±5% of rated load current
- Load current limiter
  Setting range : 20A, 30A : 0.0 to 32.0A, 45A : 0.0 to 55.0A
  60A : 0.0 to 70A, 80A : 0 to 90A
  100A : 0.0 to 110A
- Load Resistance Value Variation Alarm : Accuracy : ±15% (2A or more)
- Load Resistance Value Monitoring : 0.0 to 199.9Ω
- Analog Retransmission Output
  Continuous voltage output : 0 to 10V DC
  (Load resistance : More than 1kΩ)
- Communication Function
  Communication method : RS-485
  Protocol : ANSI X3.28(1976) 2.5 A4
  MODBUS-RTU
  Communication speed : 2400, 4800, 9600, 19200, BPS
  Bit format : Start bit : 1
  Data bit : 7 or 8 • For MODBUS 8 bit only
  Parity bit : Without, Odd or Even
  Stop bit : 1 or 2

Compliance with Standards
UL : UL508 [File No. E177758]
cUL : C22.2 No.14 [File No. E177758]
CE marking : LVD : EN60947-4-3 (Form 4)
Rated insulation voltage : 690V
EMC : EN60947-4-3 (Form 4)
RoHS Directive : EN50581
• A specified noise filter must be used
SOSHIN ELECTRIC CO., LTD
20A : NF3020C-SVB, Leakage current : 1.5mA
30A : NF3030C-SVB, Leakage current : 1.5mA
45A : NF3050C-SVB, Leakage current : 1.2mA
60A : NF3060C-SVB, Leakage current : 1.2mA
80A : HF3080C-SZC, Leakage current : 1.2mA
100A : HF3100C-SZC, Leakage current : 1.2mA

*1 : If momentary power failure occurs during execution of the control of primary side of a transformer, inrush current is generated.
Protection function for control of primary side of a transformer is to protect the thyristor from the inrush current.

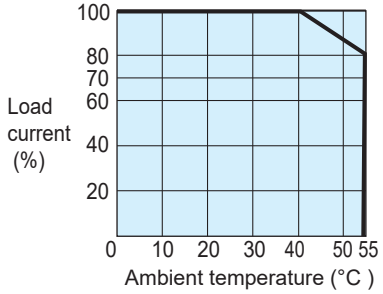
Table of internal calorific value

Rated load current (A)	20	30	45	60	80	100
Internal calorific value (W)	30	43	63	84	112	140

Table of Stability

Function	Operating condition	Stability
Constant current variation	Power supply variation : Within ±10% Load variation : 2 times	Within ±10% of rated current
Power control variation	Load variation : 2 times	Within ±10% of rated power (Load power voltage x max. rated current / 2

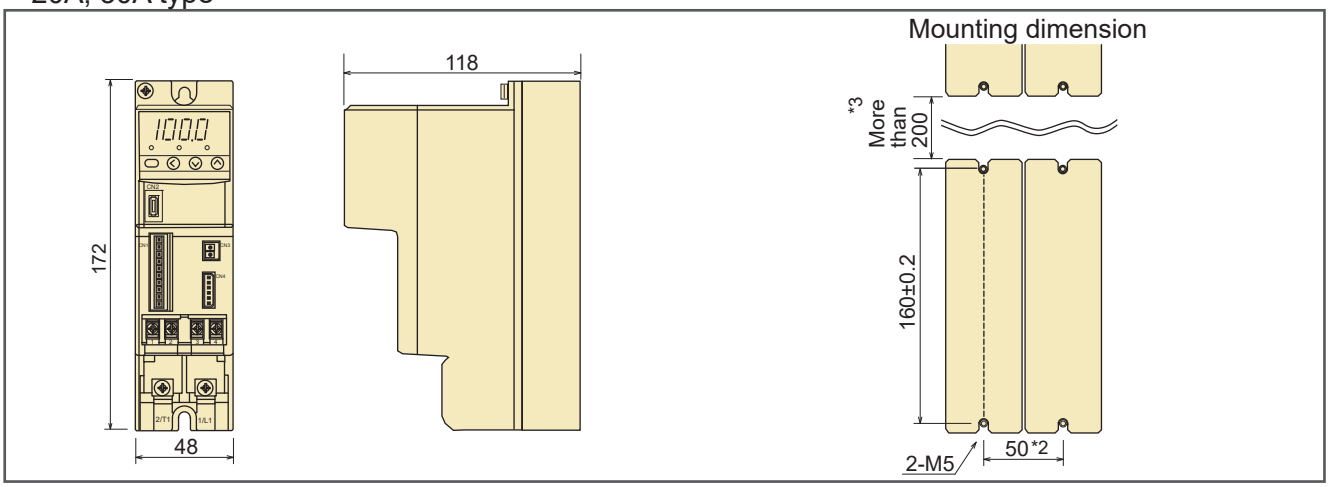
• Temperature characteristics of load current



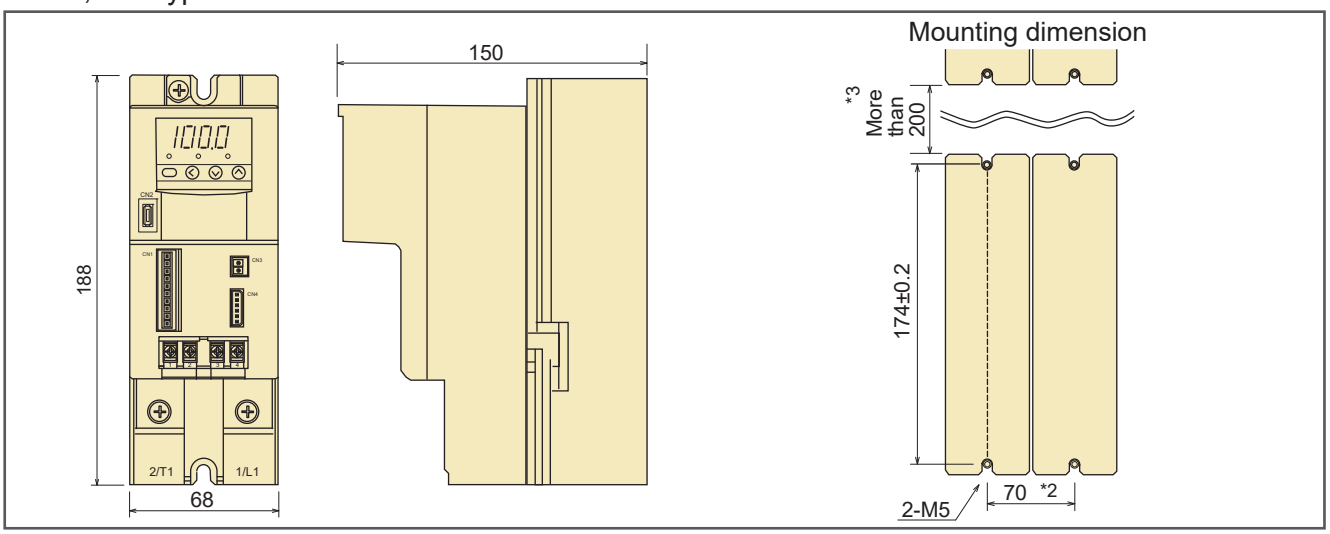
External Dimensions

Unit : mm

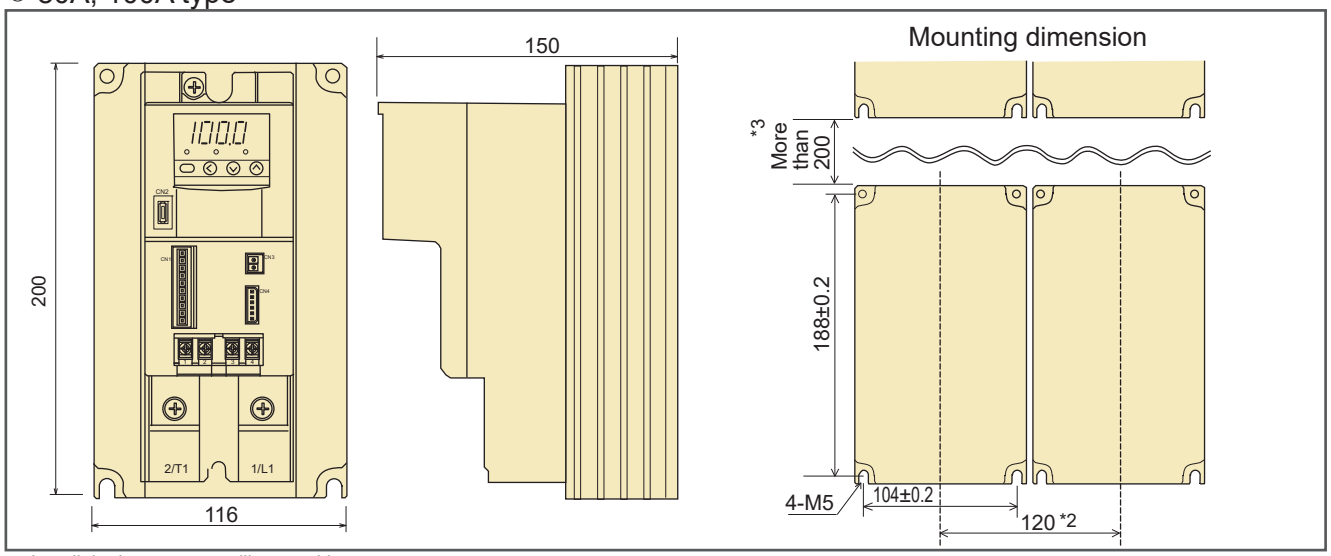
○20A, 30A type



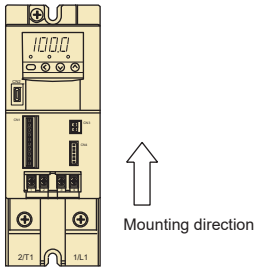
○45A, 60A type



○ 80A, 100A type



• Install the instrument as illustrated in the drawing to increase the cooling effect.



* Minimum space when mounted closely side by side.

*1: Dimensions when the connector plug (optional) is inserted.
Please install while considering the space for wiring.
*2: Minimum spacing for side-by-side mounting.
*3: Space for heat dissipation is required in the vertical direction of the unit.
Please ensure a minimum of 200mm of space.

Model and Suffix Code

Specifications	Model and Suffix Code	
Type	Single phase 100 to 240 AC **THV-10**	PZ □ – □ * □ □ □ – □ Z-1314
Control method	Phase control/Zero-cross control (programmable, default: phase control)	PZ
Rated load current	20A AC	020
	30A AC	030
	45A AC	045
	60A AC	060
	80A AC	080
	100A AC	100
Input signal *1	0 to 10V DC	5
	1 to 5V DC	6
	4 to 20mA DC	8
	Voltage pulse input 0/12V DC	V
• Heater break alarm • Current limiter • Constant current control • Power proportional control • Protection function for control of primary side of a transformer	No function	N
	Heater break alarm, Current limiter, Constant current control, Power proportional control, Protection function for control of primary side of a transformer, Load resistance fluctuation alarm, Load Resistance Value Monitoring	H
	Non-linear resistance heater break alarm, Current limiter, Constant current control, Power proportional control, Protection function for control of primary side of a transformer, Load resistance fluctuation alarm, Load Resistance Value Monitoring	B
Alarm output	No alarm output	N
	Alarm output 1 point * Connector for Input/Output (Plug) is necessary.	A
Analog retransmission output or communication function	No function	N
	0 to 10V DC * With connector for analog retransmission output	A
	RS-485 (ANSI/RKC standard protocol) * With connector for communication	B
	RS-485 (MODBUS protocol) * With connector for communication	C
*2,*3 The plug connector for Input/Output	Not supplied	N
	With the plug connector for Input/Output	1
Special specifications	High-speed type	Z-1314

*1 : Input signal is programmable. When contact input is required, specify the connector for input/output as an accessory.
*2 : Setters are for external gradient setting, external manual setting, and external high/low setting for on/off control.
*3 : If you want to use Gradient setting, Manual setting, ON/OFF control, please specify “The plug connector for Input/Output” .

Accessories

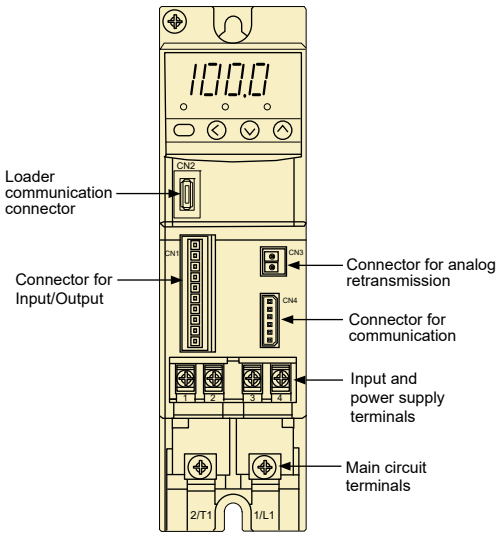
• Please refer to the following codes to order accessories.
• The rating of the fast-blow fuse may be different from the current rating of the THV-10 main unit.

Name			Code	Note
Setter			THV1P-S01	
Connector for Input/Output (Plug)	For input/output		THV1P-C01	
	For analog retransmission		THV1P-C02	
	For communication		THV1P-C03	
Fuse unit (Fast-blow fuse [1 piece] + Holder [1 circuit type])		20A	THVP-F22	CR6L-20/UL
		30A	THVP-F32	CR6L-30/UL
		45A	THVP-F42	CR6L-50/UL
		60A	THVP-F62	CR6L-75/UL
		80A 100A	THVP-FA2	CR6L-100/UL
*1 Fast-blow fuse [1 piece] (For 1 ciruit type)		20A	THVP-F2A	CR6L-20/UL
		30A	THVP-F3A	CR6L-30/UL
		45A	THVP-F45	CR6L-50/UL
		60A	THVP-F60	CR6L-75/UL
		80A 100A	THVP-FA0	CR6L-100/UL
Fuse holder [1 circuit type]		20A 30A 45A	THVP-H02	
		60A 80A 100A	THVP-H03	
Fuse unit (Fast-blow fuse [1 piece] + Holder [3 circuit type])		20A	THVP-F21	CR2LS-20
		30A	THVP-F31	CR2LS-30
Fast-blow fuse [1 piece] (For 3 circuit type)		20A	THVP-F20	CR2LS-20
		30A	THVP-F30	CR2LS-30
Fuse holder [3 circuit type]		20A 30A	THVP-H01	

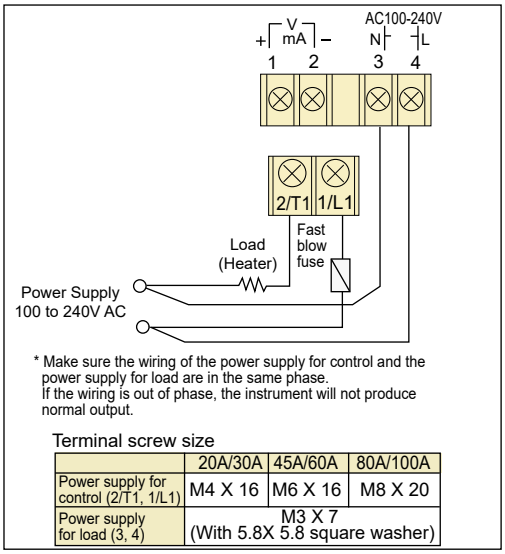
Name		Code	Note
UL/CE Marking type Fast-blow fuse unit (Fast-blow fuse [1 piece] + Holder [1 circuit type])	20A	THVP-F23	5017906(20A)
	30A	THVP-F33	5017906(30A)
	45A	THVP-F43	5014006(50A)
	60A	THVP-F63	5014006(63A)
	80A	THVP-F83	5014006(80A)
	100A	THVP-FA3	5014006(100A)
*2 UL/CE Marking type Fast-blow fuse [1 piece]	20A	THVP-F2B	5017906(20A)
	30A	THVP-F3B	5017906(30A)
	45A	THVP-F4B	5014006(50A)
	60A	THVP-F6B	5014006(63A)
	80A	THVP-F8B	5014006(80A)
	100A	THVP-FAB	5014006(100A)
UL/CE Marking type Fuse holder [1 circuit type])	20A 30A	THVP-H04	
	45A 60A 80A 100A	THVP-H05	
Output Voltmeter	Span : 150V AC	THVP-V01	• Manufactured by Daiichi Electronics Co., Ltd. : LSK-8CH 150V
	Span : 300V AC	THVP-V02	• Manufactured by Daiichi Electronics Co., Ltd. : LSK-8CH 300V

*1:Fast-blow fuse and Fuse holder : Manufactured by HINODE Electric Co. Ltd.
*2 :UL/CE Marking type Fast-blow fuse and Fuse holder
: Manufactured by SIBA GmbH & Co.KG (Germany)

External Wiring



Main circuit terminal



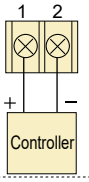
* Make sure the wiring of the power supply for control and the power supply for load are in the same phase.
If the wiring is out of phase, the instrument will not produce normal output.

Terminal screw size

	20A/30A	45A/60A	80A/100A
Power supply for control (2/T1, 1/L1)	M4 X 16	M6 X 16	M8 X 20
Power supply for load (3, 4)	M3 X 7 (With 5.8X 5.8 square washer)		

Input signal

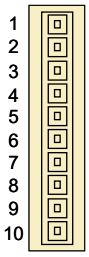
4 to 20mA DC, 1 to 5V DC
0 to 10V DC, 0/12V DC



Terminal screw size
M3X7 (With 5.8X 5.8 square washer)

☐ Connector

Connector for Input/Output

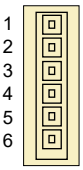


Pin No.	Contents
1	+5V (Gradient setting input)
2	Gradient setting input (0 to 5V input by gradient setter)
3	0V (Gradient setting input, Manual setting input)
4	Manual setting input (0 to 5.0V input by manual setter)
5	+5V (Manual setting input)
6	External contact input : DI +
7	0V (External contact input) : DI -
8	Unused
9	Transistor output (Alarm output) : DO (+)
10	Transistor output (Alarm output) : DO (-)

Connector for analog retransmission output

Pin No.	Contents
1	Analog retransmission output (+)
2	Analog retransmission output (-)

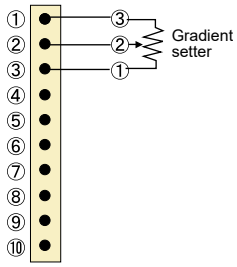
Connector for communication



Pin No.	Symbol	Signal name	
1	SG	Signal ground	Internal connection
2	SG	Signal ground	
3	T/R (A)	Send/Receive data	Internal connection
4	T/R (A)	Send/Receive data	
5	T/R (B)	Send/Receive data	Internal connection
6	T/R (B)	Send/Receive data	

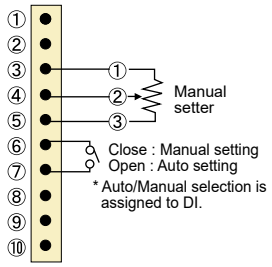
• Auto setting (With gradient setter)

Connnector for Input/Output



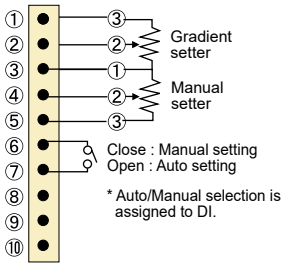
• Auto/Manual setting selection

Connnector for Input/Output



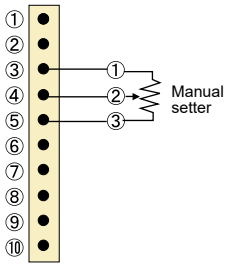
• Auto/Manual setting selection (With gradient setter)

Connnector for Input/Output



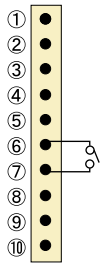
• Manual setting (With manual setter)

Connnector for Input/Output



• External contact input

Connnector for Input/Output

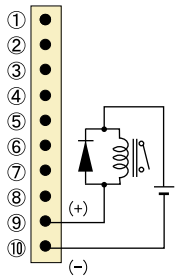


• External contact input can be assigned from function below.

Phase control/Zero-cross control (Continuous proportional)
RUN/STOP
Auto/Manual
External manual/Internal Manual
Heater break alarm : Use/Unuse
Soft-up/Soft\down :Use/Unuse
Setting data lock : Use/Unuse
Over current alarm : Use/Unuse

• Alarm output

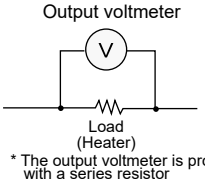
Connnector for Input/Output



• Alarm output can be assigned from function below.

Heater break alarm 1
Heater break alarm 2
Power frequency abnormal
FAIL(De-energized (Fixed.))
Thyristor break alarm 1
Thyristor break alarm 2
Over current alarm

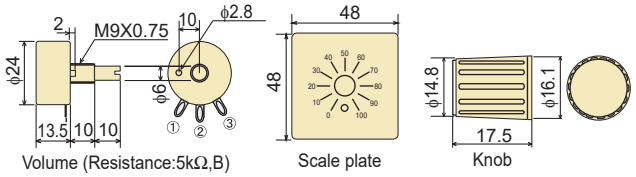
• Wiring of Output voltmeter



* The output voltmeter is provided with a series resistor

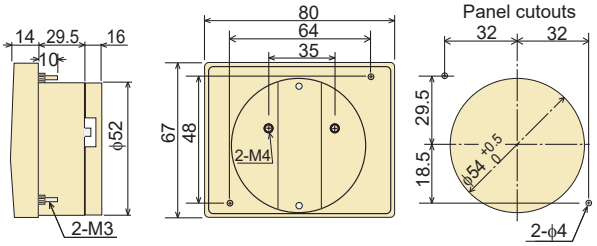
Accessories

• Gradient setter, Manual setter, High/Low setter : THV1P-S01



• Output voltmeter : THVP-V01/V02

Can use it only in Phase control.



• Fuse Holder

● Fast-blow fuse [1 piece] + Holder [1 circuit type]

20A/30A/45A type

Model Code	Name
THVP-F22	Holder + 20A Fast-blow fuse (1 piece)
THVP-F32	Holder + 30A Fast-blow fuse (1 piece)
THVP-F42	Holder + 45A Fast-blow fuse (1 piece)
THVP-H02	Holder

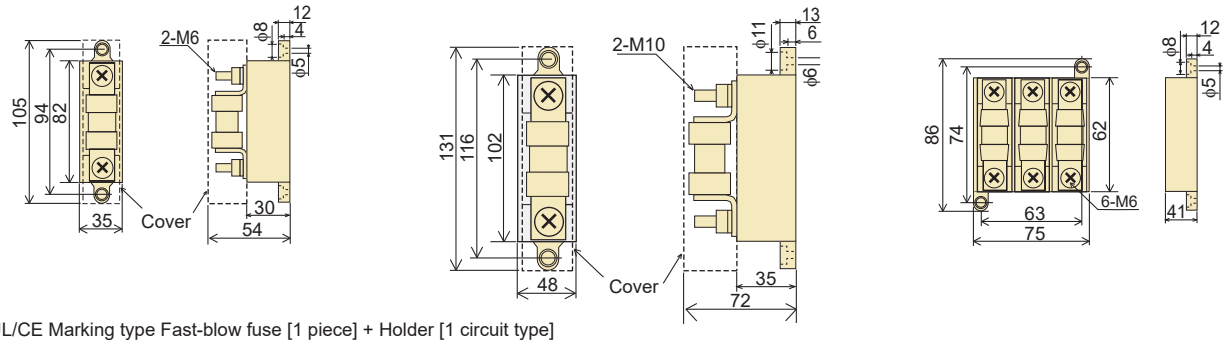
60A/80A/100A type

Model Code	Name
THVP-F62	Holder + 60A Fast-blow fuse (1 piece)
THVP-FA2	Holder + 80A Fast-blow fuse (1 piece)
	Holder + 100A Fast-blow fuse (1 piece)
THVP-H03	Holder

● Fast-blow fuse [1 piece] + Holder [3 circuit type]

20A/30A type

Model Code	Name
THVP-F21	Holder + 20A Fast-blow fuse (1 piece)
THVP-F31	Holder + 30A Fast-blow fuse (1 piece)
THVP-H01	Holder



● UL/CE Marking type Fast-blow fuse [1 piece] + Holder [1 circuit type]

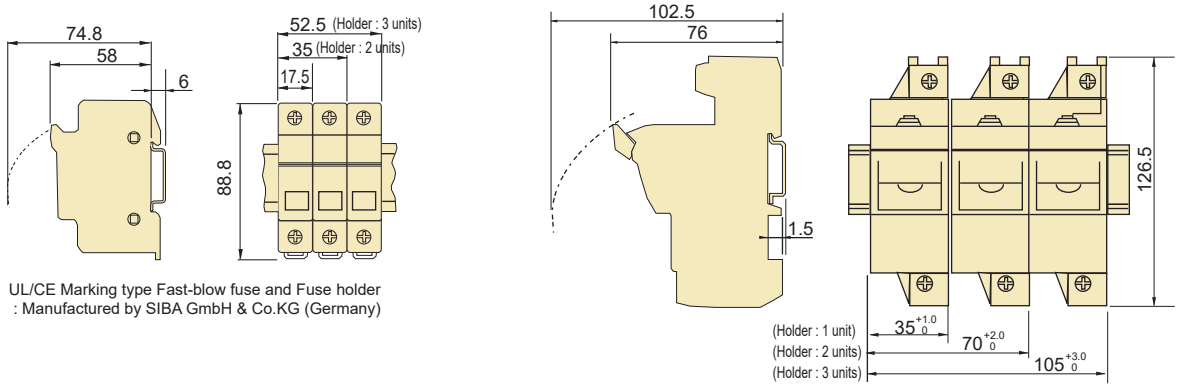
• Clamped input terminal type

20A/30A type

Model Code	Name
THVP-F23	Holder + 20A Fast-blow fuse (1 piece)
THVP-F33	Holder + 30A Fast-blow fuse (1 piece)
THVP-H04	Holder

45A/60A/80A/100A type

Model Code	Name
THVP-F43	Holder + 45A Fast-blow fuse (1 piece)
THVP-F63	Holder + 60A Fast-blow fuse (1 piece)
THVP-F83	Holder + 80A Fast-blow fuse (1 piece)
THVP-FA3	Holder + 100A Fast-blow fuse (1 piece)
THVP-H05	Holder



● UL/CE Marking type Fast-blow fuse and Fuse holder
: Manufactured by SIBA GmbH & Co.KG (Germany)

Safety Warning

- Before operating this product, read the instruction manual carefully to avoid incorrect operation.
- This product is intended for use with industrial machines, test and measuring equipment. It is not designed for use with medical equipment.
- If it is possible that an accident may occur as a result of the failure of the product or some other abnormality, an appropriate independent protection device must be installed.
- When installing this product, avoid the following:
  Direct exposure to sunlight. Direct contact with water.
  Corrosive environments. Hazardous areas containing explosive or flammable gases.
  Vibration or shock.
  Areas subject to electrical noise caused by inductive interference, static electricity or magnetic fields.

Caution for imitated products

As products imitating our product now appear on the market, be careful that you don't purchase these imitated products. We will not warrant such products nor bear the responsibility for any damage and/or accident caused by their use.

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C101THVZ131401E